

# **Technical Data Sheet for Ceramic Filler**

# **mRefFerro**

#### Description

mRefFerro is a fine powder material produced by the milling of spent refractories originating from the steel industry. The carbon footprint of products can be reduced by using this material from a secondary source, replacing conventional fillers. The material can be functionalised with coupling agents. This material has been developed under the Horizon Project **ReSource** (grant agreement number: 101058310; <a href="https://www.project-resource.eu/">https://www.project-resource.eu/</a>).

#### **Benefits:**

• Reduced carbon footprint through reuse of waste material.

#### Target application

- As a filler in Paints and coatings (Non colour sensitive areas)
- Sealants and adhesives
- As a filler in general thermoplastic compounding

#### **Physical properties:**

Form	Fine powder	
Colour	Dark grey (L: 47.73; a: -1.10; b: 1.03)	
Average particle size, D <sub>50</sub> / μm	7	
Particles > 20 µm size / %	2.23	
Bulk density / gcm <sup>-3</sup>	0.5	
Skeletal density / gcm <sup>-3</sup>	2.7	
Residual moisture content / %	0.97	
Specific surface area (BET, N <sub>2</sub> , 77K) / m <sup>2</sup> g <sup>-1</sup>	30	
Thermogravimetric analysis loss (1000 °C) / %	< 26	

#### Mineral composition:

Mineral	Content (%)	Lit. Hardness (Mohs)
Periclase	35 – 40	6
Graphite	30 – 35	1 – 2
Brucite	15 – 20	2.5 – 3
Corundum	0 – 10	9
Calcite	2 – 5	3
Spinel	0 – 5	8



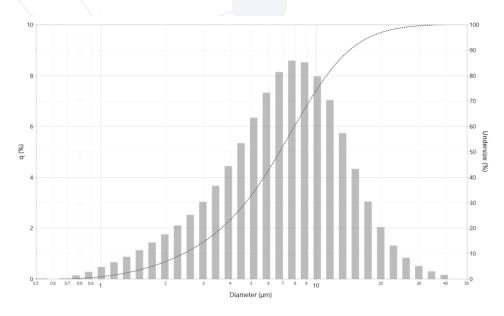




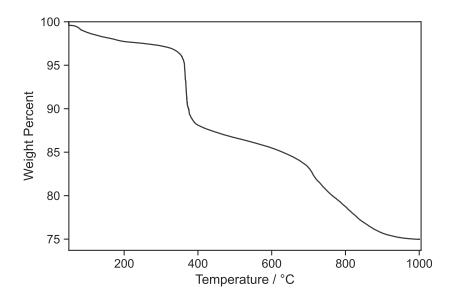




## **Patricle size distribution:**



## TGA (air):



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